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Polymorphs of Curcumin and its co-crystals with Cinnamic acid

Noopur Rathi*, Anant Paradkar[#] and Vilas G. Gaikar*

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* Department of Chemical Engineering, Institute of Chemical Technology, Nathalal Parekh Marg, Matunga, Mumbai - 400019, India.

Professor of Pharmaceutical Engineering Science, Centre for Pharmaceutical Engineering Science, University of Bradford, Bradford, BD7 1DP, U.K.

10 Tel.: +44 (0) 1274 233900; E-mail: A.Paradkar1@bradford.ac.uk

15

Corresponding author Tel.: +91-022-33612013; fax: +91-022-33612013;

E-mail: vg.gaikar@ictmumbai.edu.in.

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Abstract

We report formation of polymorphs and new eutectics and co-crystals of curcumin, a sparingly water soluble active component in turmeric, with structurally similar cinnamic acid. The curcumin polymorphs were formed using liquid anti-solvent precipitation, where acetone acted as a solvent while water was used as the anti-solvent. The metastable Form 2 of curcumin was successfully prepared in varied morphology over a wide range of solvent to anti-solvent ratio and under acidic pH conditions.

We also report formation of new eutectics and co-crystals of curcumin with cinnamic acid acting as a co-former. The binary phase diagrams were studied using differential scanning calorimetry (DSC) that predict formation of the eutectics at the curcumin mole fraction of 0.15 and 0.33, while a co-crystal is formed at 0.3 mole fraction of curcumin in the curcumin-cinnamic acid mixture. The formation of the co-crystal was supported with X-ray powder diffraction (p-XRD), the enthalpy of fusion values and Fourier Transform Infrared (FTIR) Spectroscopy and Scanning Electron Microscopy (SEM). The hydrogen bond interaction between curcumin and cinnamic acid is predicted from FTIR spectra, individually optimized curcumin and cinnamic acid structures by quantum mechanical calculations using Gaussian-09 and their respective unit cell packing structures.

Keywords: Curcumin; cinnamic acid; eutectic; co-crystal; polymorphs; anti-solvent precipitation.

Introduction

Curcumin, one of the major naturally active components of turmeric, shows a wide spectrum of biological and pharmacological activities which makes it a potential drug for treatment of various diseases. Despite its efficacy and pharmacological safety, the main limitation of curcumin-based formulations is poor water solubility of curcumin because of its poly-phenolic hydrophobic structure. Poor absorption and rapid metabolism adversely affect bioavailability of curcumin from the formulations.¹⁻²

In order to increase its solubility, stability and pharmacological activity for optimum therapeutic effect, chemically modified curcumin derivatives as well as improved formulations and delivery systems are being studied.³⁻⁷ Multiple approaches, including development of its analogues, liposomal and nanoparticle formulations, and crosslinking with other drugs, etc., are being developed to overcome these limitations.⁸⁻¹²

Formation of polymorphs, eutectics and co-crystals are other possible ways to overcome poor bioavailability of curcumin. Polymorphs of various drugs like carbamazepine, sulfamerazine, mefenamic acid, methylprednisolone, D-mannitol, etc., have been reviewed for decades and are well documented in literature.¹³⁻²¹ Curcumin reportedly shows three polymorphs of which the *Form 1*, the most common crystalline form of curcumin, is most stable. Amongst, the other two polymorphs of curcumin, *Form 2* shows higher dissolution rate as compared to *Form 1*. The *Form 3* of the curcumin, has been reported to be unstable and thus is difficult to reproduce.²² Liquid anti-solvent precipitation of curcumin to form different polymorphs with assistance of ultrasound and/or in the presence of different stabilizers has been reported recently.^{23, 24}

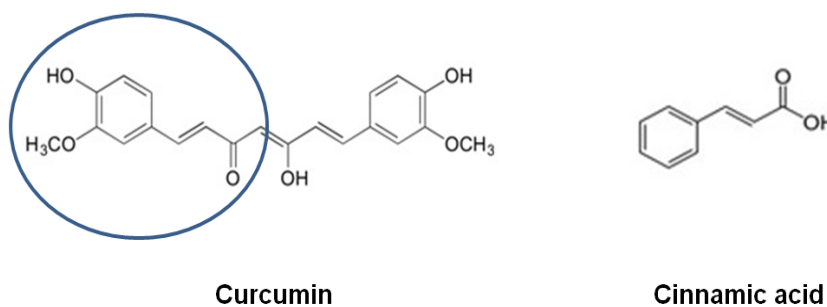
In recent years, studies of various co-crystals have become important, to provide a number of crystalline states of an Active Pharmaceutical Ingredient (API), in which physical

75 and chemical properties such as solubility, stability and bioavailability, are enhanced without affecting the chemical composition of APIs.²⁵ All the major co-crystals of the interest from pharmaceutical point of view have been reviewed recently,²⁶ The formation of co-crystals seems to be an emerging field for enhancing specific properties of the APIs.²⁷

80 Reports of co-crystal formation of curcumin or its eutectics with poly-hydroxybenzenes, aromatic acids, amides, amines and amine oxides, have been listed well in the literature, with improved solubility and enhanced rates of solubilization of curcumin along with the cofomers.²⁸⁻³⁰ The co-crystals of curcumin with resorcinol and pyrogallol show higher solubilization rates, 5 and 12 times, respectively, as compared to pure curcumin, in water.²⁸ The intermolecular hydrogen bonding with the hydroxyl group of hydroxyquinol
85 leads to formation of two different types of cocrystals with curcumin; one in 1:2 ratio showing a better dissolution rate as compared to another cocrystal formed in 1:1 ratio. Stronger intramolecular H-bonding interaction in salicylic acid, however, results in formation of an eutectic of the acid with curcumin.²⁹ Recently, Katherine *et. al.*³⁰ have reported formation of curcumin-dextrose co-crystals by solution crystallization where the dextrose
90 concentration and temperature of the process affected the co-crystal formation. The curcumin-dextrose co-crystals also showed a remarkable solubility increase than curcumin alone, i.e. upto 2.5% in water. The solubility of curcumin in pure water is otherwise extremely low. Cocrystals of curcumin with Ibuprofen, naproxen, benzimidazole and lysine have been also reported.^{31, 32} Although, most cofomers forming co-crystals with curcumin
95 have aromatic structures, the cofomers such as dextrose, piperazine and lysine defy the logic of necessity of existence of π interactions to form the cocrystals.³⁰⁻³² Apparently, the presence of either -OH or NH₂ or a carbonyl group, is sufficient to form the cocrystals. The presence of π interactions could be an additional advantage.

Polymorphic *Form 2* of curcumin has been proven to be more easily soluble than the
100 commercially available *Form 1* of curcumin.²² This paper reports a simpler method for
formation of polymorphs of curcumin; particularly *Form 2*, using an anti-solvent
precipitation method, over a range of solvent-to-anti-solvent ratio and under varying pH
conditions.

We also report new eutectics and co-crystal of curcumin with cinnamic acid using a
105 solid state grinding method. Cinnamic acid was chosen as a co-former for the co-crystal
formation with curcumin as it is a natural analogue of curcumin because of the structural
similarity. The encircled portion in the curcumin structure is similar to the structure of
cinnamic acid.



110 Cinnamic acid is similar to one half of the basic curcumin skeleton structure.¹² The
types of hydrogen bonds and molecular aggregate formation within co-crystal components
can be predicted by a few general rules.³³⁻³⁵ The acidic hydrogen in cinnamic acid helps in H-
bonding with the phenolic –OH groups of curcumin that act as hydrogen bond acceptors.
Cinnamic acid and its derivatives are also known to possess hepatoprotective, antioxidant and
115 anti-cancer activities and would add value in therapeutic applications of curcumin in the API
formulations.³⁶⁻³⁸ The binary phase diagram for curcumin and cinnamic acid system is
further studied in detail to define the eutectic and the co-crystal regions.

Experimental section

Materials

120 Curcumin (>95 %) was procured from Sigma-Aldrich. Acetone (99.5 % pure), methanol (≥ 99.8 %), ethanol (≥ 99.8 %), acetonitrile (≥ 99.93 %), hydrochloric acid (37%) and potassium chloride (≥ 99 %) were also purchased from Sigma-Aldrich. Cinnamic acid (99.5 % pure) was purchased from Molychem, Mumbai. De-ionised water from Milli Q system was used for all the experiments.

125 Methods

Polymorphic studies of Curcumin by anti-solvent method

A stock solution of curcumin was first prepared in acetone (500 mg dm^{-3}). In a typical experiment, a known volume of the curcumin solution in acetone was added to a known volume of water, an anti-solvent. For example, for preparing a solution mixture of 1:10 solvent-to-anti-solvent ratio, 1 cm^3 of the stock solution of curcumin in acetone was added to a beaker containing 10 cm^3 of water under stirred conditions, both maintained at a constant temperature of 30°C in a water bath. Immediate precipitation was seen on the addition of the curcumin solution. The suspension was vacuum filtered (using Whatman filter paper, grade 50) after 2 min to recover the precipitated curcumin. The solid was kept in open for air drying at room temperature for several hours, till it formed a dry and free flowing powder. The final powder was used for analysis by different techniques. The same procedure was repeated for 2:10, 3:10, 4:10 and 5:10, solvent-to-anti-solvent ratios in exactly the same manner.

In another set of experiments, for varying the anti-solvent to solvent ratio, varying volumes of water (4, 6 and 8 cm^3) were poured into beaker containing a fixed amount (1 cm^3) of the stock solution of curcumin in acetone to form 1:4, 1:6 and 1:8 solvent-to-anti-solvent ratios in the final mixture.

Experiments were conducted by varying the pH of the anti-solvent from 1.5 to 5 using a buffer system of hydrochloric acid and potassium chloride with ionic strength of 0.1 M-0.15 M.

145 All the solid samples were analysed by differential scanning calorimetry (DSC) using a Simultaneous Thermal Analyser (STA) Perkin Elmer 6000 apparatus. X-ray powder diffraction (p-XRD) pattern of the samples was analysed using a Bruker D8 diffractometer (X-ray wavelength – 0.154 nm, source – Cu, voltage – 40 kV and filament emission – 40 mA). All samples were scanned for 2θ values from 2 to 30° with 0.01° step width. A
150 Scanning Electron Microscopy (SEM) using JEOL, (JSM-638OLA, Japan) Electron Scanning Microscope, was used for checking the morphology of the solid samples. All the above experiments were performed twice.

Eutectics and Co-crystals of Curcumin with Cinnamic Acid

The binary phase diagram studies were conducted using differential thermal analysis
155 for determining the molar ratio of curcumin to cinnamic acid at which the eutectics or co-crystals are formed. This method is a high-performance screening system, particularly for APIs with low solubility and/or propensity to form solvates.⁴²

Ten samples of physical mixtures of curcumin and cinnamic acid covering the entire composition range were prepared by solid state grinding of the mixture for about 5 min in a
160 mortar using pestle without any solvent. These physical mixtures were analysed on DSC.

The mixture of curcumin and cinnamic acid, at a molar ratio that shows formation of a co-crystal (as obtained from the binary phase diagram) was completely dissolved in the solvents such as acetone, ethanol, methanol and acetonitrile. The solvent was then allowed to evaporate slowly and completely at 30°C to form crystals. The solid product so obtained was
165 analysed by DSC, p-XRD and SEM. Fourier Transform Infra-Red spectra (FTIR) of the samples, as KBr pellets, were recorded on a Bruker-VERTEX 80V instrument, in absorbance

mode with 128 scans with resolution of 1 cm^{-1} . All the above experimental runs were performed in duplicates.

Results and Discussion

170 *Polymorphic studies of Curcumin by anti-solvent method*

Solubility of curcumin in acetone is stated to be greater than 2 (w/w %) ³⁹ but it is less than $5\text{ }\mu\text{M}$ in water at the ambient temperature of 30°C ^{40, 41}. Therefore, acetone was chosen as good solvent while water acts as an anti-solvent. However, no data on solubility of curcumin in the water + acetone mixtures at different weight ratios are available. But it is
175 clear that pure water shows an extremely low solubility of curcumin and thus the entire amount of curcumin can be precipitated by addition of water as anti-solvent to solutions of curcumin in acetone.

The DSC plots in Figure 1 (a) and (b) show the effect of solvent-to-anti-solvent ratio on curcumin precipitation; where, the volume of the solvent is increased keeping the volume of
180 the anti-solvent constant and when volume of the anti-solvent is increased keeping the volume of the solvent constant, respectively. In Figure 1 (a), an endothermic peak at 174°C corresponds to the melting point of a polymorph of curcumin (*Form 2*)²², which is seen to be followed by re-crystallization of this polymorph at 179°C followed by melting, giving the second endotherm at around 184°C (*Form 1*). The low temperature endotherm followed by
185 melting and re-crystallization is the characteristic of a metastable polymorph ¹⁷; here, the *Form 2* of curcumin. Each plot with varying solvent-to-anti-solvent ratio shows similar characteristics confirming the formation of the polymorph over the entire range of solvent composition.

Figure 2 shows p-XRD spectra of curcumin obtained by varying the solvent-to-anti-
190 solvent ratio. The *Form 2* of curcumin has a characteristic peak at 2θ of 14° while the absence of this peak at 2θ of 14° and occurrence of additional smaller peaks at 2θ of 26° and

27° show the presence of *Form 1* of curcumin.²² Although the polymorphic *Form 2* is formed at various solvent to anti-solvent ratio, the p-XRD peaks show a significant loss in the crystallinity than the pure curcumin in *Form 1*.

195 For the solvent ratios of 3:10 and 5:10, however, the p-XRD spectra show a sharp peak at 2θ of 14° with the absence of the peaks at 26° and 27°, indicating precipitation of pure *Form 2* of curcumin. The increase in the solvent-to-anti-solvent ratio leads to higher solubility of curcumin *Form 1*, precipitating *Form 2* alone. *Form 2* is more likely to precipitate being unstable than *Form 1*.²²

200 From the DSC and p-XRD results for varying solvent: anti-solvent ratios (Figures 1 and 2), solvent-to-anti-solvent ratio of 3:10 showed the presence of pure *Form 2* of curcumin. Hence, for varying pH conditions of anti-solvent, this ratio was selected. The DSC and p-XRD analyses were performed on the solids obtained by the varying pH of the anti-solvent in the acidic range.

205 The DSC plots in Figure 3 (a) indicate that at lower pH values ranging between 1 and 3, the metastable *Form 2* polymorph is still formed, while at the pH of the anti-solvent, higher than 3, this *Form 2* of curcumin is not seen at all. The reason can be due to the higher stability of curcumin at lower pH conditions.⁴³ This results in the precipitation of both the forms of curcumin i.e. *Form 1* and *Form 2* together. At pH higher than 3, *Form 1*, which has
210 a lower solubility; precipitates without *Form 2*.²² There is a possibility of phase transformation of *Form 2* to *Form 1* at pH above 3, leading to the precipitation of *Form 1* alone.⁴⁴

The p-XRD spectra in Figure 3 (b) are for polymorphs of curcumin precipitated by varying pH of the anti-solvent at 3:10 solvent-to-anti-solvent ratio. Similar to DSC, it
215 indicates the presence of pure *Form 1* of curcumin at pH conditions above 3; while at a pH lower than 3, mixture of both the forms, *Form 1* and *Form 2* of curcumin precipitate. Thus, in

a range of varying the solvent-to-anti-solvent ratio and the pH of the anti-solvent lower than 3, the metastable *Form 2* of curcumin can be formed easily.

The SEM images of the curcumin polymorphs suggest a wide variation in morphology with varying the solvent-to-anti-solvent ratio and the pH of the system. Figure 4 (a-f) are the SEM images of the polymorphs for increasing solvent-to-anti-solvent ratio from 1:10 to 1:2. The crystals agglomerate to form bigger clusters as seen for solvent-to-anti-solvent ratio of 1:10 in Figure 4 (b). At a low solvent-anti-solvent ratio, the supersaturation increases drastically due to decrease in the solubility of curcumin, resulting into precipitation of a large number of smaller spherical aggregates. (One such aggregate is shown in Figure 4 (b)) With increase in solvent-to-anti-solvent ratio to 2:10 (Figure 4(c)), the slight decrease in the supersaturation leads to precipitation of particles in a non-spherical agglomerate. The solubilization and precipitation compete with increasing the solvent content of the solutions. The spherical aggregate structure of curcumin crystals at lower solvent-to-anti-solvent ratio, changes to fine needle- like crystals at 3:10 solvent to anti-solvent ratio. At this ratio, the crystals are fiber like, which are loosely but regularly connected to form a mesh like structure (Figure 4 (d)). The increase in acetone content in the mixed solvents lowers degree of supersaturation and favors more solubilization of curcumin, resulting in the slow precipitation of the crystals, consequently maintaining supersaturation and hence affecting the growth rates of the crystals. At 4:10 solvent-to-anti-solvent ratio, an excess of solvent increases the solubility of curcumin, that makes curcumin difficult to precipitate or growth of the already precipitated solids. The fibers are no longer dominant and the morphology turns to smaller and finer particles (Figure 4 (e)). This suggests that a polymorph exhibits a nano-mesh like structure only at a particular solvent-to-antisolvent ratio of 3:10 and the structure transforms to agglomerates and fine crystals both below and above this ratio.

The SEM images of changing morphologies of curcumin crystals with increase in antisolvent content, in the solution are shown in Figure 4 (*f-i*). Addition of water initially increases supersaturation; favoring precipitation of curcumin particles in agglomerate form with plate like morphologies as in case of 1:2 and 1:4 solvent-to-anti-solvent ratios. (Figure 4
245 *h, g*) For the cases of 1:6 and 1:8 ratio i.e. with further increase in the anti-solvent content, the supersaturation increases significantly resulting in lower solubility of curcumin and hence favoring rapid precipitation of a larger number of smaller crystals leading to formation of an aggregate with a random morphology. (Figure 4 (*h, i*))

For the 3:10 solvent-to-antisolvent ratio, the pH of 1.5 of water shows two different
250 morphologies, plate like and aggregates, while that for pH 2.3, it changed to amorphous aggregates (Figures 5 *a, b*). These structures suggest that at pH 1.5, two different polymorphs are present together, while increase in pH tends to precipitation of amorphous solid as also confirmed by p-XRD peaks as seen in Figure 3*b*.

The experiments in duplication were also done, where all the samples which were
255 analysed for DSC and p-XRD showed peaks in the similar range and the SEM showed a morphological difference corresponding to $\pm 0.5 \mu\text{m}$.

Eutectics and Co-crystals of Curcumin - cinnamic acid: Binary phase diagram studies

Few reports are available on formation of co-crystal and eutectics and their structural inter-relationships based on the phase solubility diagrams.^{47,48} To understand the region of co-
260 crystal formation, the binary phase diagram for the system of curcumin and cinnamic acid is developed further. The Differential Scanning Calorimetry (DSC) plots for varying mole fraction of curcumin in the mixture are shown in Figure 6. The phase diagram was plotted by plotting *solidus* (onset temperature for the first peak) and *liquidus* (peak temperature of the second peak) temperatures from all the DSC curves. (Figure 7) This gives an idea of
265 curcumin mole fraction at which the co-crystal forms and the temperature till which it will be

stable. It was observed that the systems with the curcumin mole fraction of 0.15 and 0.33 form the eutectics, E₁ and E₂, respectively, while, the system with curcumin mole fraction of 0.3, forms a co-crystal.

The mixture with the curcumin mole fraction of 0.3 was then further dissolved completely in various solvents such as acetone, ethanol, methanol and acetonitrile to obtain single crystals. But the single crystals which are suitable for the single crystal XRD analysis were not obtained from any of the solvent systems. Out of all the systems, crystallization carried out by evaporative crystallization from acetone followed by complete drying at 30 °C resulted in co-crystals and both the eutectics. The powder thus obtained was analysed further by DSC, p-XRD, FTIR and SEM.

Figure 8 (a) shows comparison of the endothermic peaks for curcumin-cinnamic acid systems with 0.15, 0.3 and 0.33 mole fractions of curcumin in the mixtures, obtained after recrystallization in acetone. In the mixture of curcumin and cinnamic acid, containing 0.15 mole fraction of the curcumin, there is only one endothermic peak at around 129°C suggesting the formation of an eutectic. For 0.3 mole fraction of curcumin in the mixture, an endothermic peak onset at 112°C and another peak is seen at 123 °C. This peak corresponds to the formation of a co-crystal as further evidenced by additional crystalline structure reflected in the p-XRD studies. For 0.33 mole fraction of curcumin in the mixtures with cinnamic acid, the first endothermic peak appears at 127°C which corresponds to the eutectic melting, which is very near to the eutectic melting of 129°C, as observed for the 0.15 mole fraction of curcumin in the mixture. It is followed by the second endothermic peak at 141°C, which is ascribed to the melting of the curcumin along with its co-crystal.⁴²

The p-XRD (Figure 8 (b)) suggests that, the pattern for the mixture containing curcumin mole fraction of 0.15 remains more or less similar to those of the parent compounds. For the mixture having curcumin mole fraction of 0.33 forming eutectic E₂, the

p-XRD shows new and major characteristic peaks at 2θ of 11.11° , 12.15° , 14.47° , 15.69° and 23.55° . Therefore, by analyzing the results of DSC and p-XRD together, one can suggest that the mixture of curcumin and cinnamic acid with 0.15 mole fraction of curcumin forms an eutectic E_1 , at 0.3 mole fraction of curcumin it forms a co-crystal and at 0.33 mole fraction of curcumin, the mixture forms another eutectic E_2 along with the co-crystal.

The experimental values of enthalpy ($\Delta H_{\text{experimental}}$) were obtained from the DSC software itself. The enthalpy of fusion values were calculated using the mixture law⁴¹, as given by Eq. (1),

$$\Delta H_{\text{calc}} = x_1 \Delta H_1 + x_2 \Delta H_2 \quad \text{Eq. (1)}$$

where, ΔH_{calc} is the total enthalpy of fusion for a system comprising of the components 1 and 2, x_1 and x_2 are the respective mole fractions of the components present in the system with the individual enthalpies of fusion values (for pure components curcumin and cinnamic acid obtained from the DSC graphs) given by ΔH_1 and ΔH_2 . The values obtained thus are given in Table 1. The experimentally determined values are lower than the calculated values for the eutectics as well as for co-crystals, indicating the presence of interaction between curcumin and cinnamic acid. Also, the enthalpy values of curcumin and cinnamic acid individually, are higher than those of the eutectics E_1 , E_2 and co-crystal. This suggests stronger intra-molecular interactions within pure components molecules than the molecular interactions present in the eutectic or the co-crystal.⁴⁵

The electrostatic charge distribution of individual molecules of curcumin and cinnamic acid (Figure 9 (a) and (c)) was obtained by Gaussian-09 software, using density functional theory (DFT) calculations with B3LYP functional and 6-311++G (d, p) basis set without any constraints.⁴⁵ Also, the crystal packing structures of the individual molecules of curcumin and cinnamic acid (Figure 9 (b, d)) were obtained by Mercury software (version 3.10)⁴⁶, to study

possible intermolecular and intramolecular hydrogen bonding combinations. Out of the three hydroxyl groups in curcumin, the phenolic hydroxyl groups with the oxygen atom having electrostatic charges (-0.491 and -0.482) are more susceptible to hydrogen bonding than the oxygen atom present in the *-enol* group which has an electrostatic charge of -0.411. (Figure 9 (a)) While the cinnamic acid shows no intramolecular H-bonding, the acidic -OH group functions as both, H-bond donor and acceptor. (Figure 9 (d)) These figures show the possibility of formation of hydrogen bond between the carbonyl =O (with electrostatic charge of -0.389) of cinnamic acid with the phenolic -OH of the curcumin to form a co-crystal.

In the FTIR spectra (Figure S1) of eutectics and co-crystal of curcumin and cinnamic acid with individual pure components, at 3510 cm^{-1} in curcumin, characteristic symmetric stretching peak of -OH shows a shift to 3517 cm^{-1} for the 0.3 curcumin: cinnamic acid co-crystal. While that for the eutectics E_1 and E_2 the same peaks are at 3513 cm^{-1} and 3519 cm^{-1} respectively. This increased frequency suggests that the -OH group of curcumin is involved in H-bond formation with carbonyl =O of cinnamic acid. Disappearance of the characteristic broad peak of carboxylic -OH stretching at 3000 cm^{-1} in cinnamic acid and smaller and sharper peaks appearing in the eutectics and the co-crystal around 3069 cm^{-1} suggests the involvement of the carboxylic acid's -OH group in H-bond formation. However, the carbonyl stretching frequency which occurs at around 1685 cm^{-1} cinnamic acid, shows a shift to lower frequency at around 1675 cm^{-1} indicating conjugation of this C=O group, probably due to the intermolecular H-bonding. C-O-H bending frequencies, which occurs at 1429 cm^{-1} for curcumin shows a slight shift to 1426 cm^{-1} and 1424 cm^{-1} for a co-crystal and eutectic E_1 . Table 2 lists out the various major peaks from the FTIR spectra.

From the spectral changes observed in FTIR studies (Table 2) and the optimised crystal structures with the electrostatic charges on the individual atom and also the packing

340 structures of these individual molecules (Figure 9 (a-d)), probable interaction between these two molecules in their co-crystal was predicted as shown in Figure 9 (e). The H-bonding occurs between the C=O group of cinnamic acid with the –OH group of curcumin in an axial direction, with the phenolic groups of curcumin and cinnamic acid are showing a slight shift in the plane because of the π - π stacking interactions.

345 Figure 10 (a-e) shows the SEM images of curcumin, cinnamic acid, 0.3 curcumin: cinnamic acid co-crystal and the eutectics E₁ and E₂. While pure curcumin seems to have random and variant sizes of the crystals, having different geometries; cinnamic acid has flat plate like structures. The co-crystals can be seen to be of a distorted oval morphology, with slightly porous nature (Figure 10 (d)) as compared to that of parent crystals which are
350 comparatively non-porous. Improved porosity could mean higher surface area and hence better solubility rate of the co-crystal.⁴⁹ Eutectics E₁ and E₂ both have varied morphology ranging from small powder like to bigger crystals (Figure 10 (c, e)). These studies indicate that co-crystal of curcumin with cinnamic acid at the mole fraction of 0.3 of curcumin, i.e. in almost 1:2 molar ratios may lead to better solubilization rate than curcumin alone. Further
355 studies, however, need to be performed to obtain single crystals of this co-crystal, which will lead to dissolution studies necessary for its possible utilization in the field of pharmaceuticals.

Conclusion

Polymorph of curcumin, i.e. *Form 2* was successfully prepared by an anti-solvent precipitation technique over a wide range of solvent: anti-solvent ratios and also under
360 varying pH conditions. The solvent-to-anti-solvent ratio plays an important role in deciding the final morphology of the polymorph and the 3:10 solvent-to-anti-solvent ratio resulted in nano-precipitation of curcumin in a regular wire mesh like structure.

For the binary system of curcumin and cinnamic acid, the phase diagram studies successfully showed the presence of eutectics E₁ and E₂ at the ratios of 0.15 and 0.33 of

365 curcumin mole fraction and the presence of a co-crystal at the curcumin mole fraction of 0.3.
The analytical methods prove the formation of the cocrystal. With the help of electrostatic
charges present on the optimized atoms along with the FTIR spectra, the possibility of
hydrogen bond formation between curcumin and cinnamic acid in their co-crystal is
presented. This co-crystal may have a possible application in the field of medicines because
370 of the anti-oxidant and anti-cancer properties of cinnamic acid in addition to those of
curcumin.

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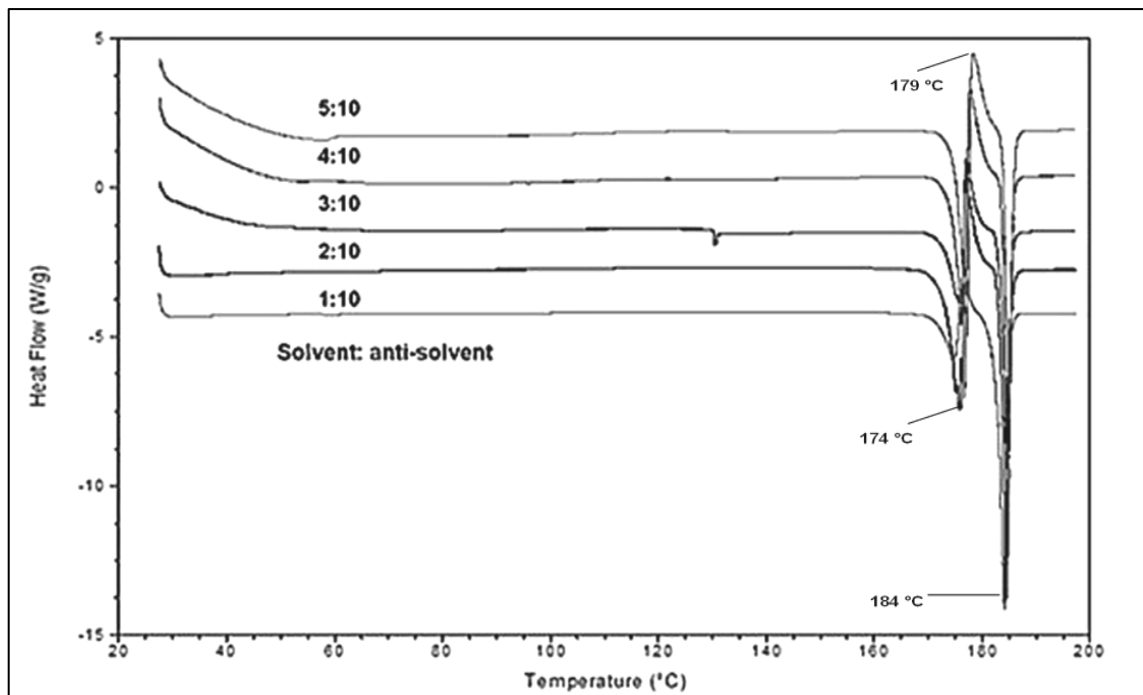
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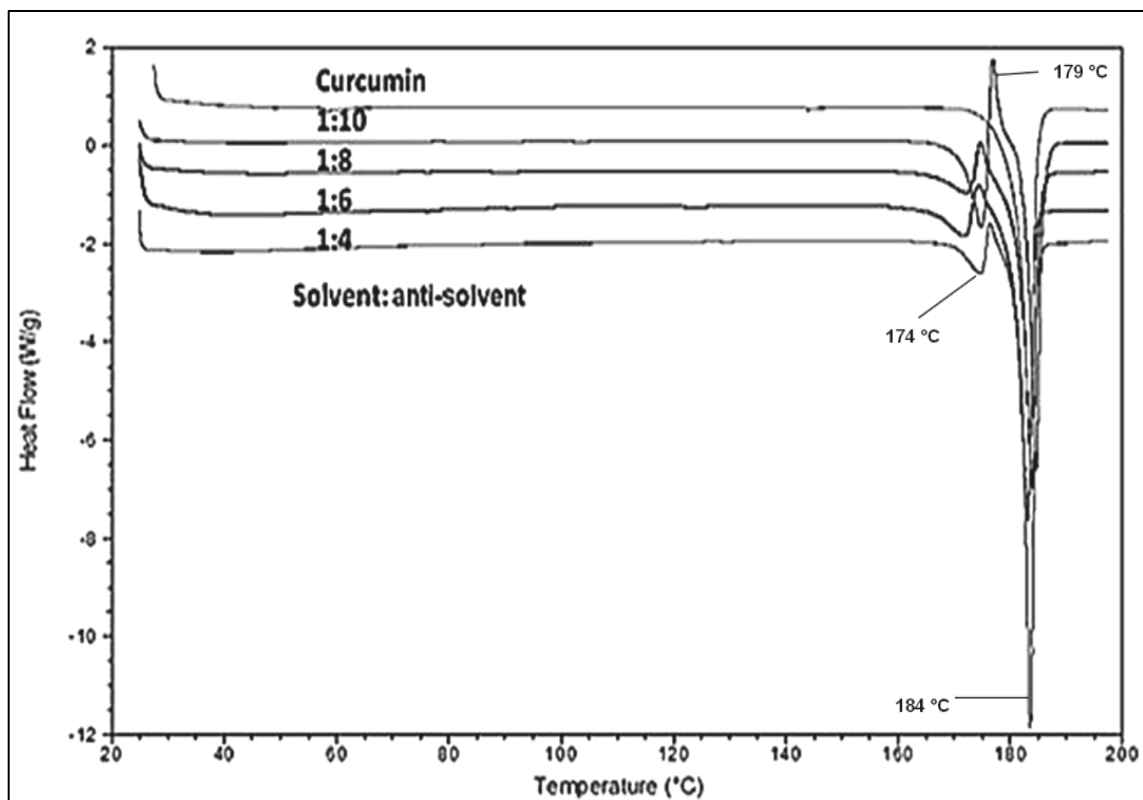
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Figures



(a)

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(b)

Figure 1 DSC showing effect of (a) increase in good solvent keeping volume of anti-solvent constant (b) increase in anti-solvent keeping volume of good solvent constant

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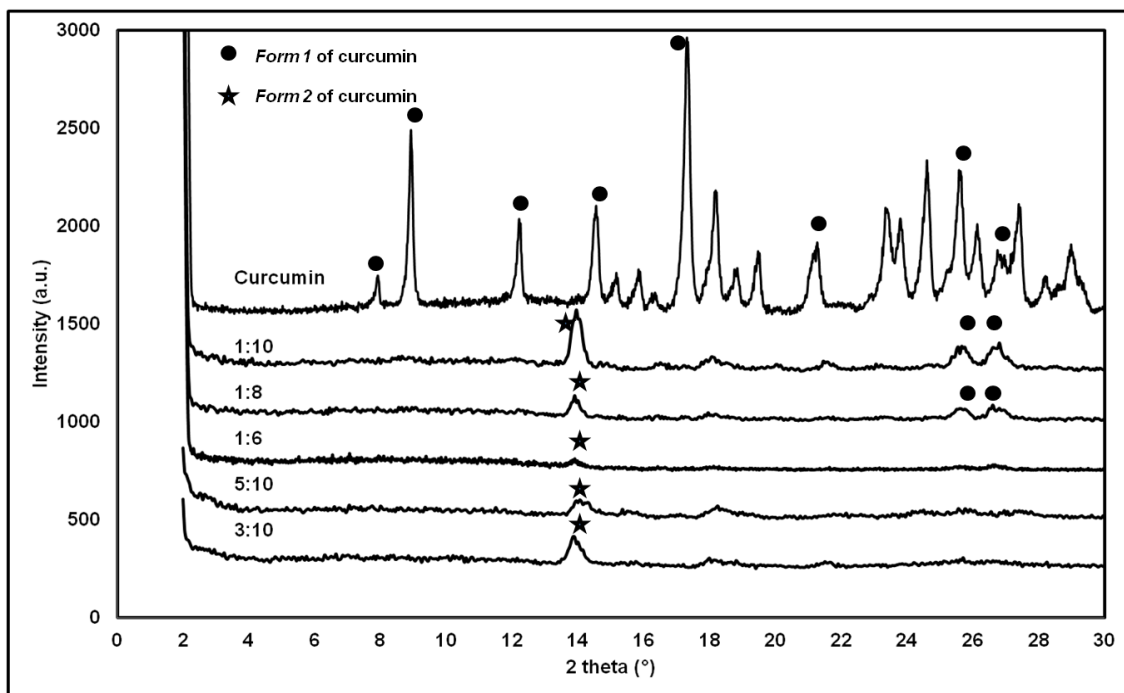
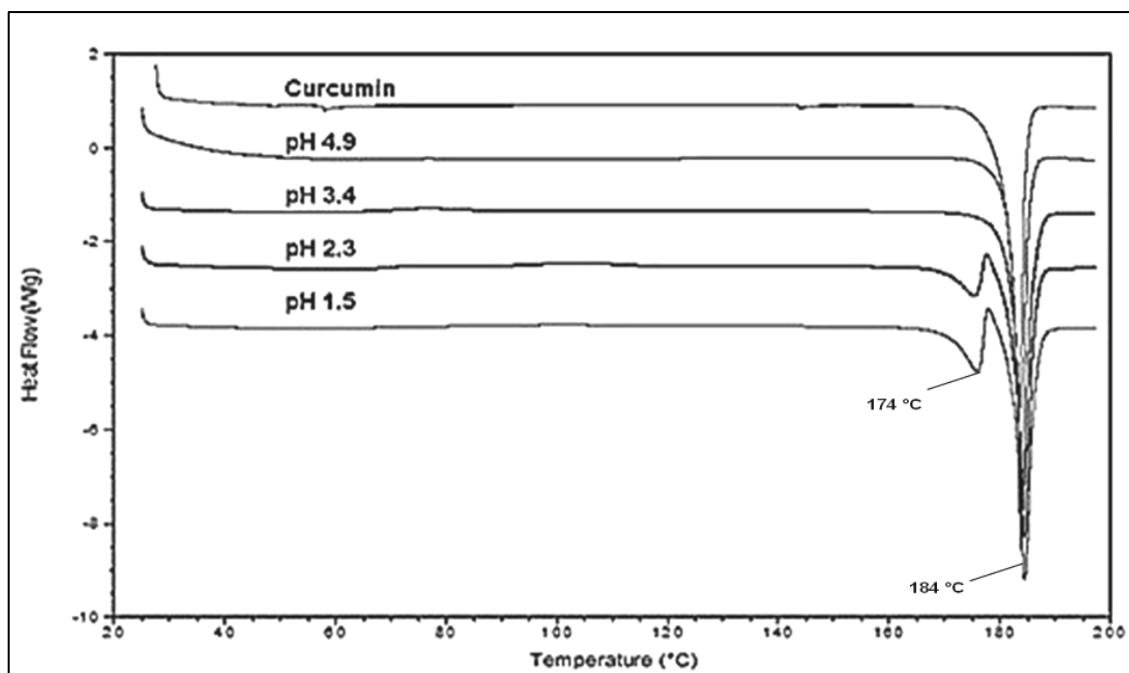


Figure 2 p-XRD showing the comparison plot of varying ratios of solvent: anti-solvent

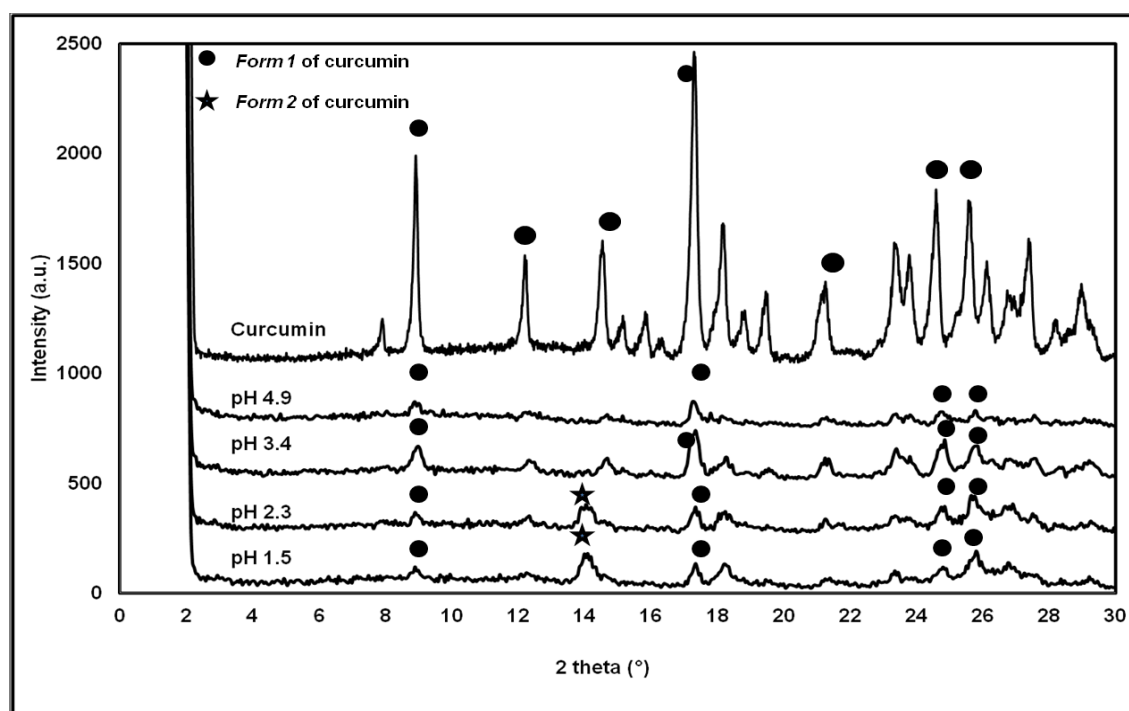
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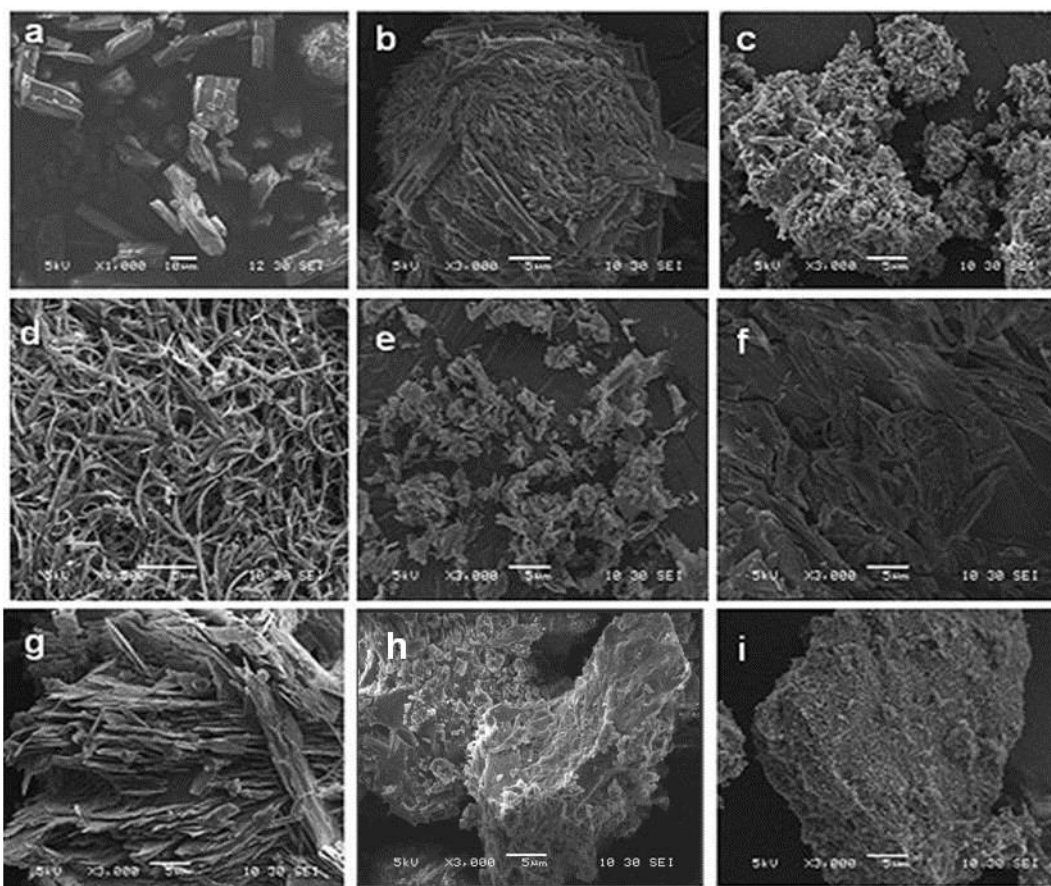


(a)



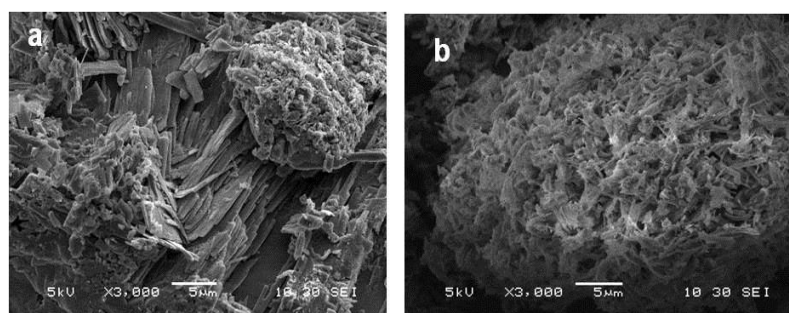
(b)

Figure 3 (a) DSC plot (b) p-XRD plot for 3:10 solvent to anti-solvent ratio with varying pH of anti-solvent



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Figure 4 SEM images of (a) Curcumin and (b) the polymorphs of curcumin precipitated by anti-solvent precipitation method with acetone: water ratio as 1:10 (c) 2:10 (d) 3:10 (e) 4:10 (f) 5:10 (g) 1:4 (h) 1:6 (i) 1:8



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Figure 5 SEM images of the polymorphs of curcumin precipitated by anti-solvent precipitation method with acetone: water ratio as 3:10 with (a) 1.5 pH of water (b) 2.3 pH of water

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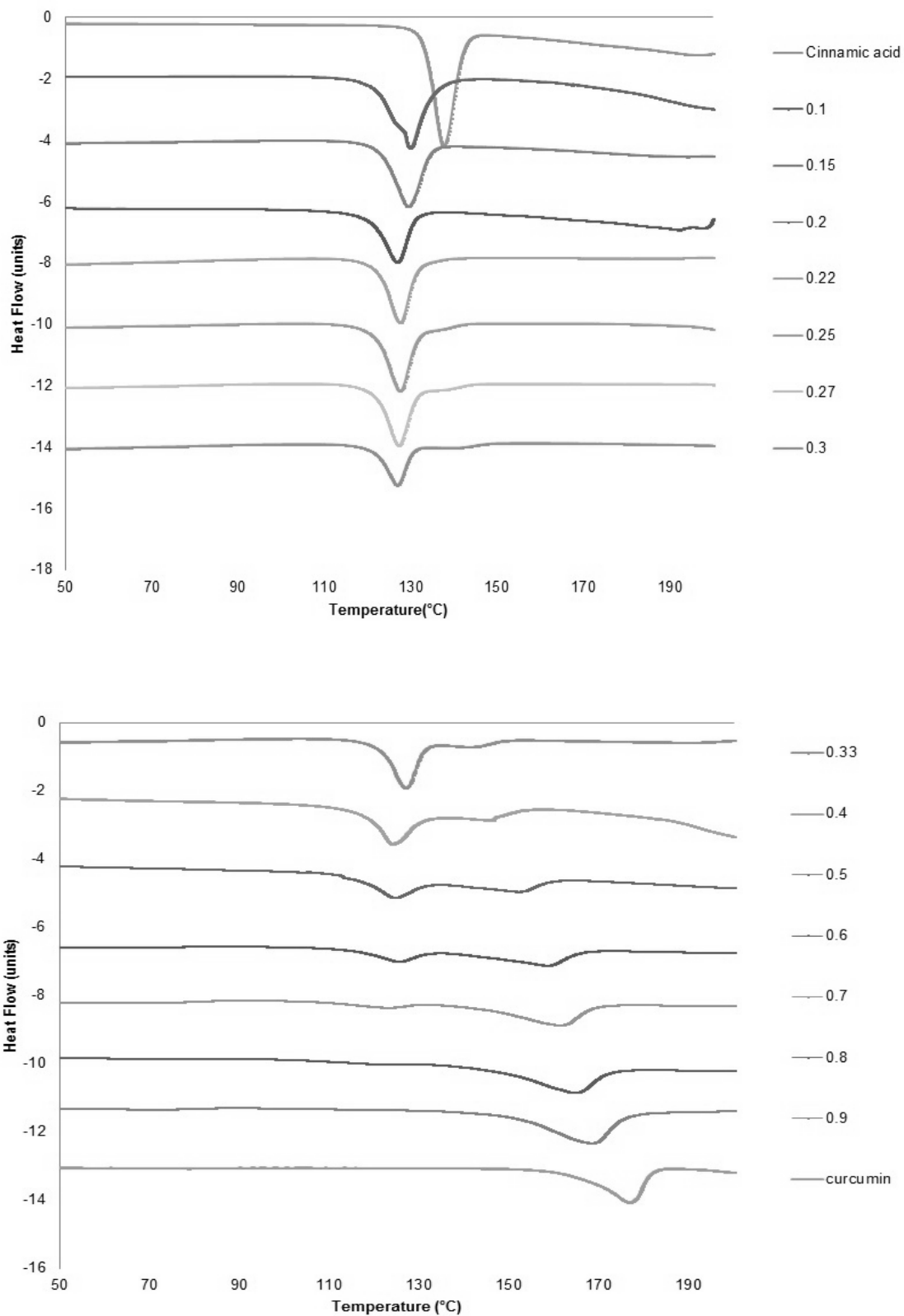


Figure 6 DSC for varying mole fractions of curcumin in various physical mixtures of curcumin and cinnamic acid

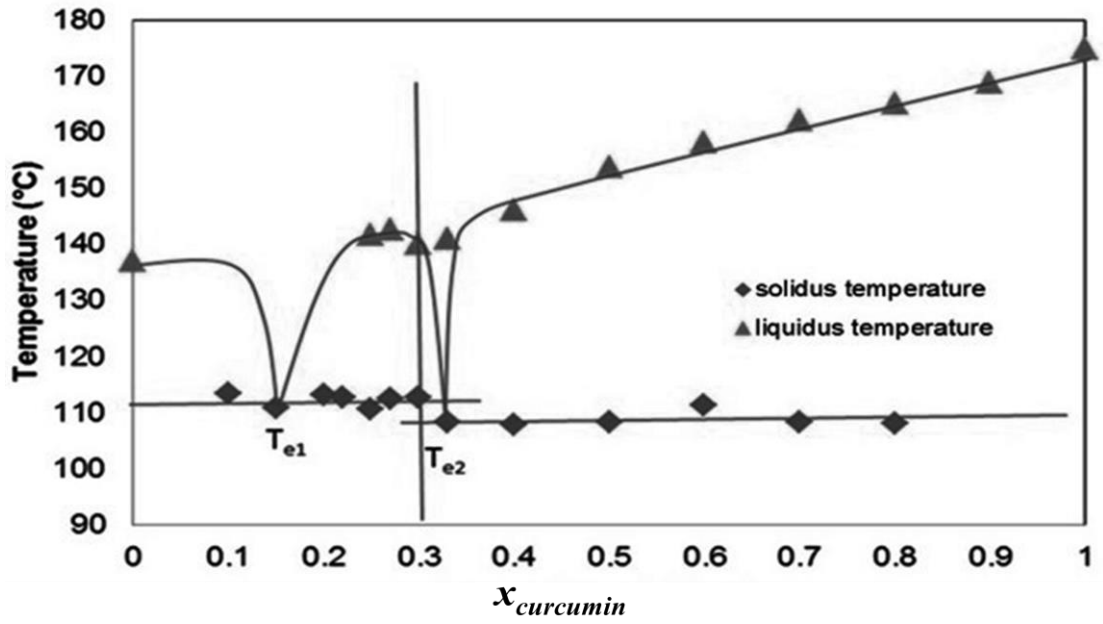
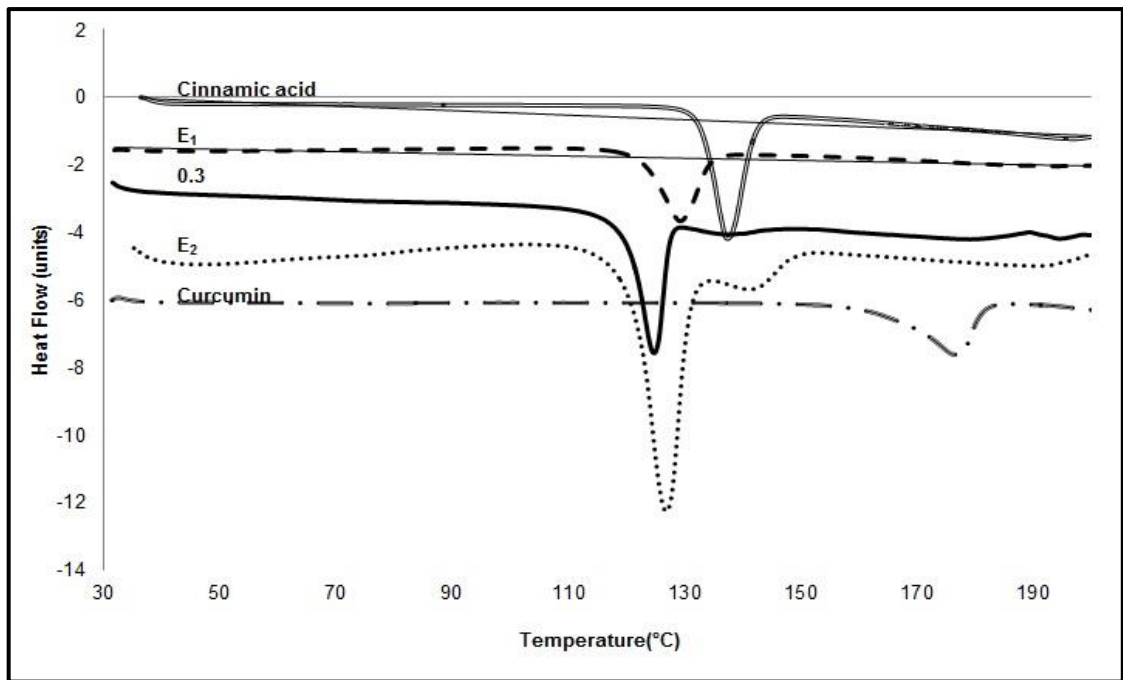


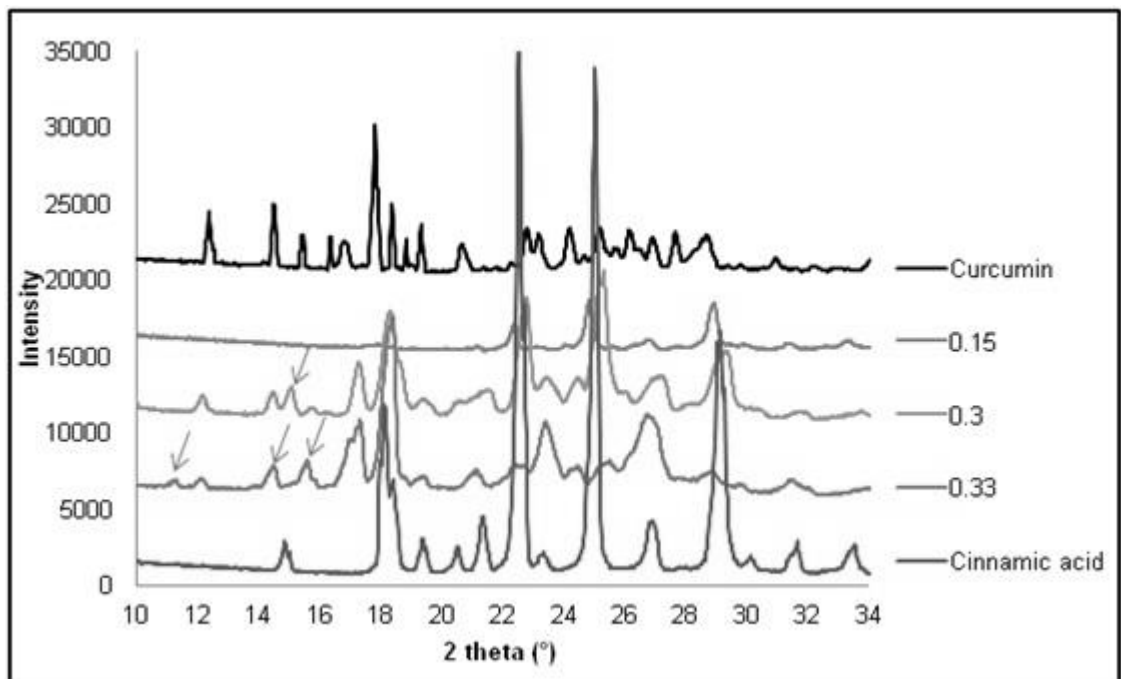
Figure 7 Binary phase diagram of curcumin-cinnamic acid system showing the solidus (squares) and the liquidus (diamonds) temperatures.

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(a)



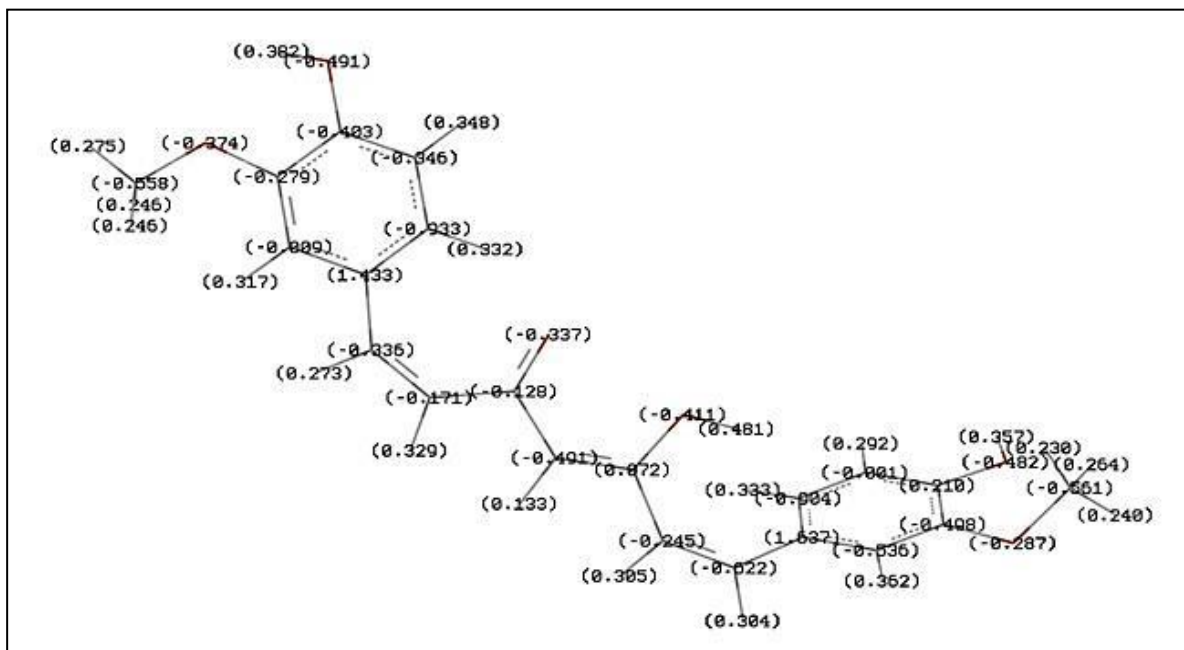
(b)

Figure 8 (a) DSC results of curcumin-cinnamic acid system showing 1:3 co-crystal and 1:2 eutectic (b) p-XRD for the co-crystal system of curcumin-cinnamic acid

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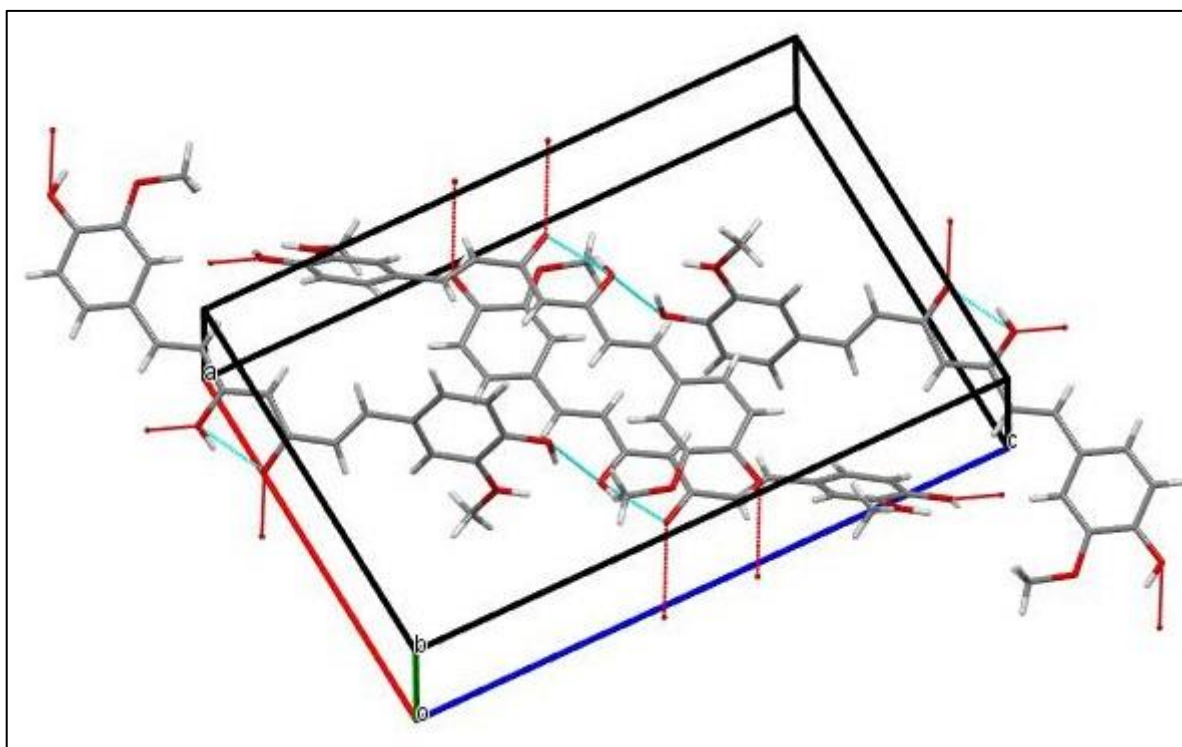
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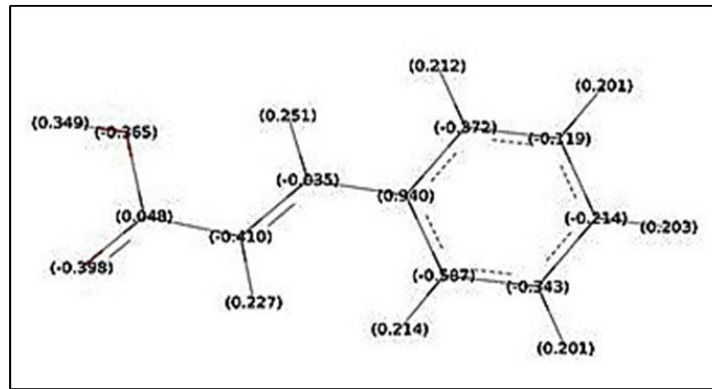


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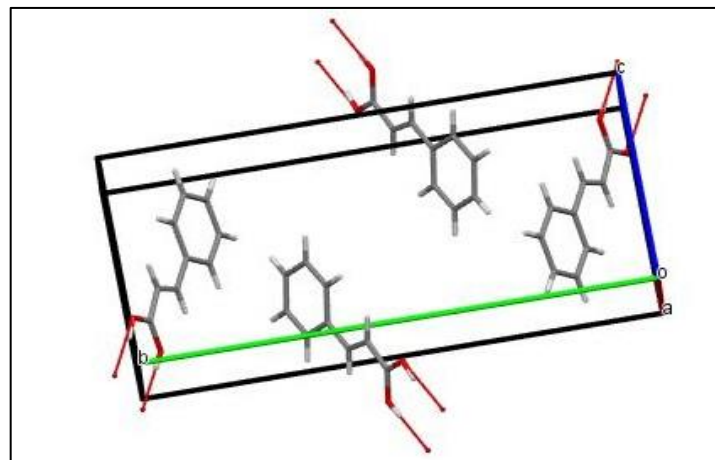
(a)



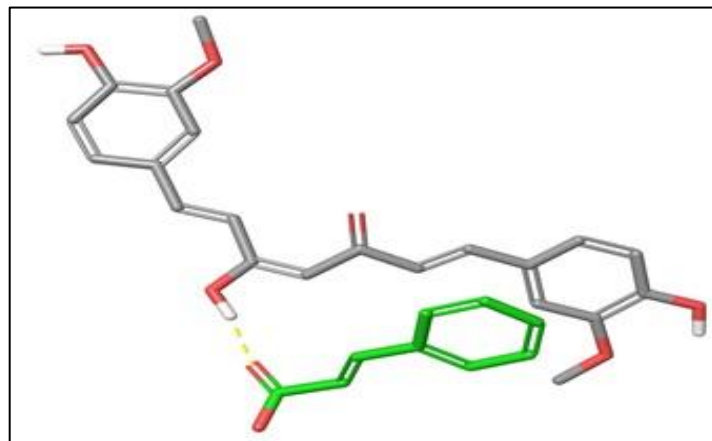
(b)



(c)



(d)



(e)

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Figure 9 Optimized chemical structures and crystal packing structures of a unit cell of (a, b) curcumin (c, d) cinnamic acid (e) possible interactions occurring in the co-crystal of curcumin and cinnamic acid

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Light blue: intramolecular hydrogen bonding
Red: available sites for intermolecular hydrogen bonding

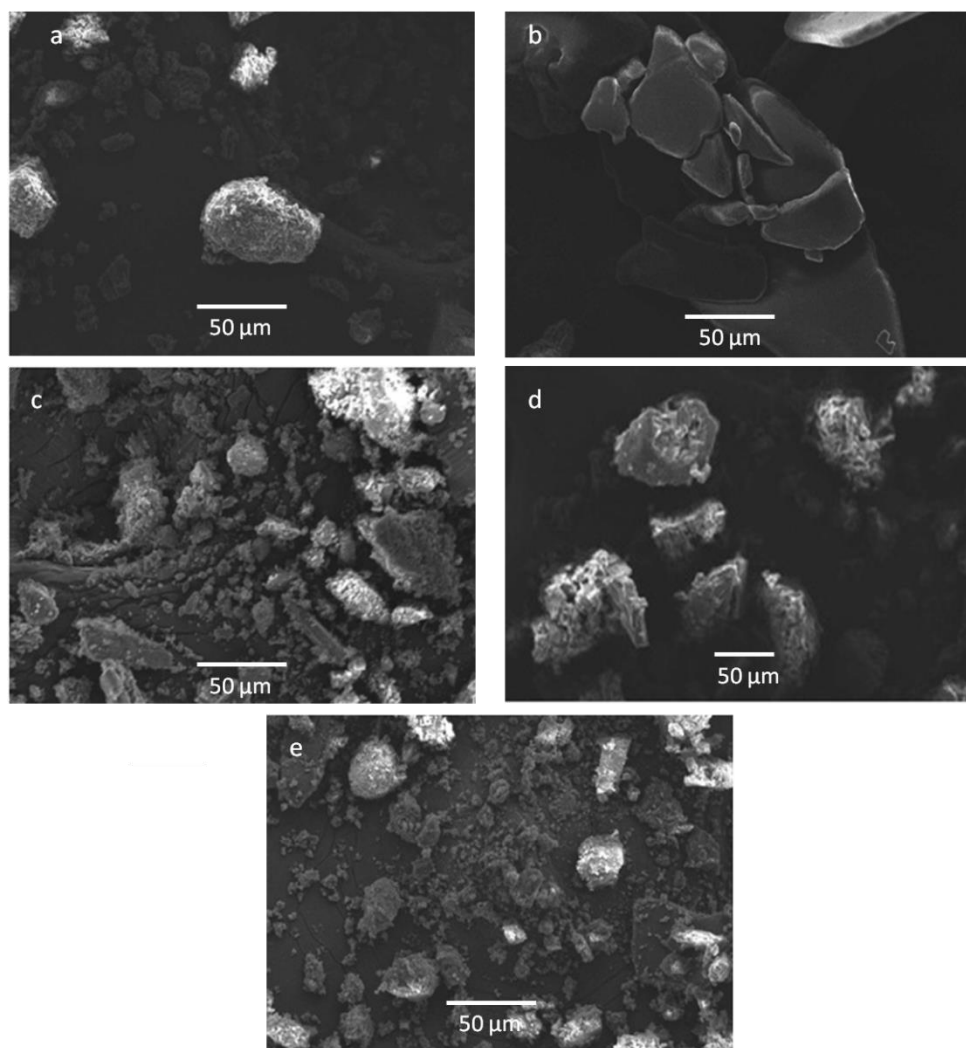


Figure 10 SEM images of (a) Curcumin (b) Cinnamic acid (c) 0.15 curcumin: cinnamic acid eutectic (d) 0.3 curcumin: cinnamic acid co-crystal (e) 0.33 curcumin: cinnamic acid eutectic

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Polymorphic, eutectics and co-crystal studies on Curcumin

Noopur Rathi*, Anant Paradkar# and Vilas G. Gaikar*

Supplementary Information

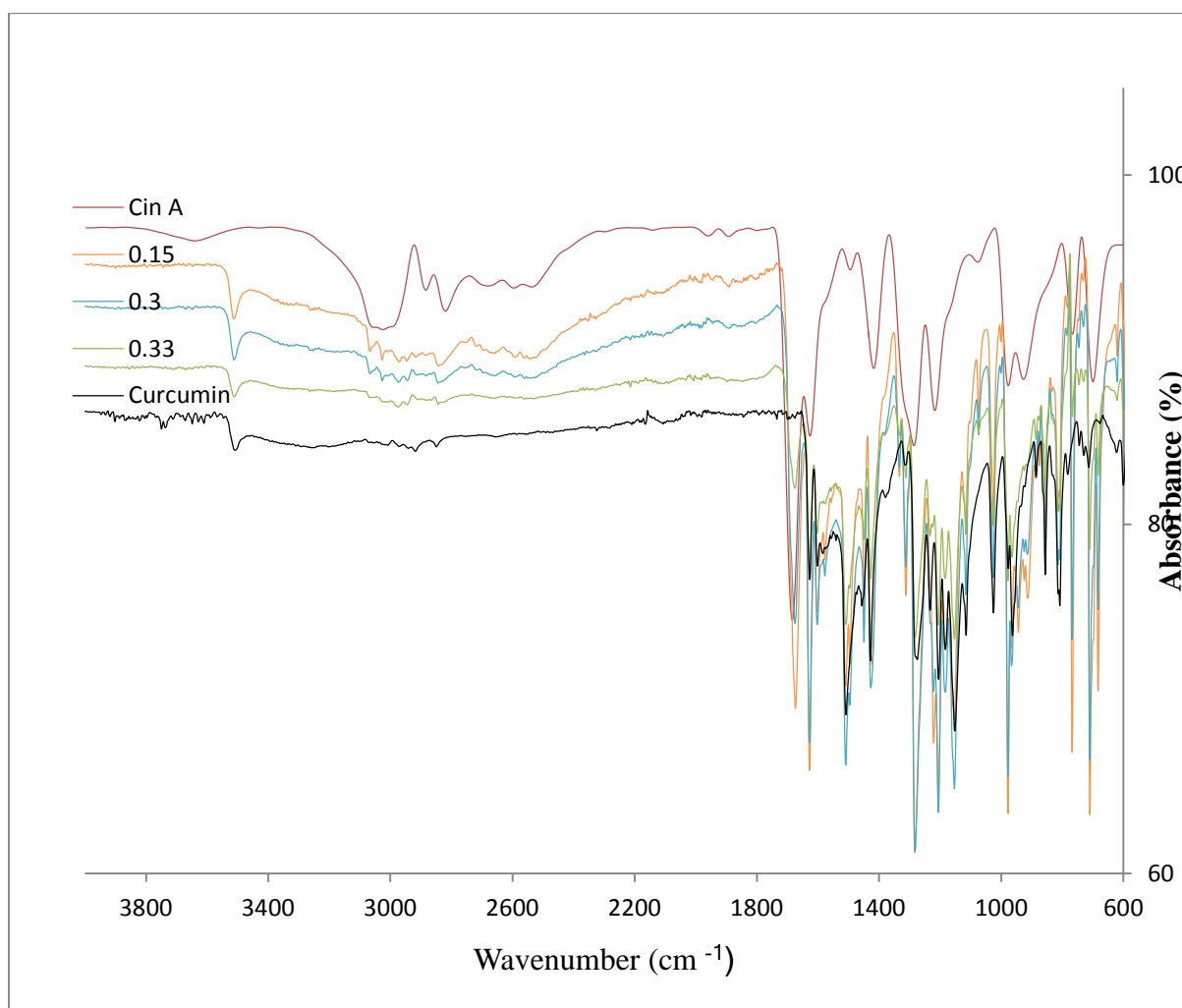


Figure S1 FTIR peaks for Curcumin, cinnamic acid and there eutectics and co-crystal