

# Fabrication and Characterizations of Hydrogels for Cartilage Repair

## Abstract

Articular cartilage is a vascular tissue with limited repair capabilities, leaving an afflicted person in extreme pain. The tissue experiences numerous forces throughout its lifetime. This study focuses on development of a novel hydrogel composed of chitosan and  $\beta$ -glycerophosphate for articular cartilage repair. The aim of this study was to investigate the mechanical properties and swelling behaviour of a novel hydrogel composed of chitosan and  $\beta$ -glycerophosphate for cartilage repair. The mechanical properties were measured for compression forces. Mach-1 mechanical testing system was used to obtain storage and loss modulus for each hydrogel sample to achieve viscoelastic properties of fabricated hydrogels. Two swelling tests were carried out to compare water retaining capabilities of the samples. The hydrogel samples were made of five different concentrations of  $\beta$ -glycerophosphate cross-linked with chitosan. Each sample with different  $\beta$ -glycerophosphate concentration underwent sinusoidal compression forces at three different frequencies -0.1Hz, 0.316Hz and 1Hz. The result of mechanical testing was obtained as storage and loss modulus. Storage modulus represents the elastic component and loss modulus represents the viscosity of the samples. The results obtained for 1Hz were of interest because the knee experiences frequency of 1Hz during walking.

**Keywords:** Articular cartilage; Chitosan; Cross-linker; Hydrogel; Loss modulus; Scaffold; Storage modulus; Swelling property; Viscoelastic

## Research Article

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**Abbreviations:** AA: Acetic Acid; E': Storage Modulus; E'': Loss Modulus; ECM: Extracellular Matrix; GAGs: Glycos Amino Glycans; M: Molar; NaOH: Sodium Hydroxide; PBS: Phosphate Buffer Solution; PCM: Pericellular Matrix;  $\beta$ -GP: Beta-Glycerophosphate

## Introduction

Several polymers are being used in the medical and pharmaceutical fields for various purposes such as accurate drug delivery, tissue repair, suturing and many more. Natural polysaccharides are highly versatile polymeric materials [1]. They are proven to have many biomedical applications from their ability in living cell encapsulation, bone and cartilage repair to the making of biocompatible scaffolds used for tissue regeneration. The properties of polysaccharides are related to the chemical composition of the macromolecules they consist of. These properties can be tailored depending on the intended use. Polysaccharides are found in abundant quantities, for example, cellulose is known to be the most abundant organic component found on earth. They are available from several natural sources such as animals in the forms of chitin and chondroitin; from plants in the forms of pectin and guar gum; algae in the forms of alginates and agar; fungi in the forms of xanthan gum and gellan. Polysaccharides have been used as food additives and have applications in cosmetic products [1].

Polysaccharides are considered safe because they are non-toxic, biodegradable and biocompatible. Polysaccharides can form three dimensional networks such as hydrogels which can retain large amounts of biological fluids or water. This function is very similar to the natural tissues which leading to more applications of polysaccharides when they are used for formation of hydrogels. The structure of such hydrogels can depend on the type of cross linker used to change the property of its macromolecules, depending on its application; for example, bone regeneration requires a different cross-linker than cartilage regeneration [1].

In the broad field of tissue engineering and regenerative medicine, scaffolds enable us to obtain functional living implants from different cell cultures. Polysaccharides have been studied a lot to achieve desired shapes which are modelled based on specific needs while being able to host cells. Regeneration of bone and cartilage would not only require appropriate polymeric materials but growth factors such as IGF, FGF and TGF- $\beta$  are also essential.

Hydrogels have not been given an exact definition. They are commonly described as three dimensional water swollen polymeric materials with significant swelling properties. They have received a lot of attention due to their potential for biomedical applications [2]. The key properties for the hydrogels include their hydrophilic structure allowing them to hold large amounts

of water and their everlasting service. This three dimensional network is insoluble in water at physiologic pH, ionic strength and temperature. The predominant medium of hydrogel is water, held together by covalent cross links, hydrogen bonds, ionic bonds, hydrophobic interactions, physical bonds and bio-recognition interactions [2,3]. Physical gels tend to show similar behaviour as covalent gels in which there are isolated bonds linking the gels together physically. The isolated bonds present are weak because they are hydrogen bonds. The weak bonds are present in a different sequence for each gel and the difference in their physical and covalent bonds shows in the way each responds to different temperature. Close attention should be paid to the physical interactions between the gels as this plays an important role [2]. The properties of the polymer used and the density of network joints have an effect on the hydrogel's formation and behaviour. Hydrogels in equilibrium or in their swollen state contain a large amount of water. In swollen state, the hydrogel holds a greater mass fraction of water than the mass fraction of the polymer itself [4]. In order to achieve a high level of swelling, synthetic polymers which are water soluble in non-cross-linked form are commonly used. There are several ways to synthesis the hydrogels. Parallel cross linking, polymerization of multifunctional monomers, subsequent cross-linking with reactive groups and using cross-linker to react with polymer are some of the ways to synthesis the hydrogels [5-8].

There are several techniques to form the hydrogels. One of the most common techniques is to use the free radical cross-linking co-polymerization of a hydrophilic neutrally charged monomer with a small quantity of cross-linker. In the reaction mixture, addition of ionic co-monomer enhances the swelling capacity of the hydrogel. This is carried out in aqueous solution because the monomers tend to be solid at polymerization temperature. For a swollen hydrogel, the water is bound to the polymer chain by hydrophobic or polar interactions. Within a hydrogel there are some unbound water molecules present which allows the solutes to diffuse through. According to Flory et al, the degree to which a cross-linked hydrogel would swell is directed by the thermodynamic compatibility of polymer and elastic forces present in polymer chains [9].

Some of the hydrogels are temperature sensitive. This affects the swelling and de-swelling properties of the hydrogel due to the swelling agent being affected by the change in temperature which may be outside its compatibility range. The term LCST-lower critical solution temperature is used to describe this behaviour of the hydrogels. A temperature sensitive hydrogel is soluble below LCST. Above the LCST, the hydrogel may response drastically. The extreme change to its environment may cause it to collapse. When the gel is placed below LCST, it re-swells as a result of increased hydrophobic bonding with water [2,10].

## Materials and Methods

From background research, it was known that chitosan can only be dissolved in weak acid with the pH below 6 at the concentration of 0.1M [11]. Chitosan provided by Sigma Aldrich was in a solid form (powder) and it was dissolved in an aqueous solution of acid to make it soluble for making a hydrogel [11].

## Preparation of acetic acid (AA)

In order to prepare chitosan 0.1M of acetic acid was used. First step was to prepare acetic acid with 0.1M from 1M which was purchased from Sigma Aldrich. This meant that there would be 1% acetic acid in 100ml solution (1ml acetic acid in 99ml of deionised water). To prepare this, 0.3ml of acetic acid of 17.416M concentration was added to 47.7ml of deionised water, making a 50ml solution of 0.3483M acetic acid.

## Preparation of chitosan solution

Chitosan (Sigma Aldrich, UK) solution with acetic acid was prepared in the ratio of 1:49 (1g of chitosan was dissolved in 49ml of acetic acid (0.34832M)). The mixture was stirred at a fast pace before adding more chitosan powder (0.2g each time). After adding 1g of chitosan, the mixture was left to stir for 90 minutes on magnetic stirring plate. Hydrogel was formed after 90 minutes with too many air bubbles and therefore, it was left to rest for 60 minutes to reduce the air bubbles. Once hydrogel had degassed, the mixture was split evenly in 10 small beakers (2ml each) in order to cross-linker to be added.

## Preparation of $\beta$ -Glycerophosphate disodium solution

The  $\beta$ -Glycerophosphate disodium salt was prepared to be added to chitosan hydrogel. The ratio for  $\beta$ -Glycerophosphate disodium salt and deionised water used was 500mg per ml. The mixture of both was stirred on magnetic stirrer for 30 minutes using a magnetic stirring bar.

## Chitosan- $\beta$ -Glycerophosphate hydrogel preparation

Once the chitosan hydrogel and  $\beta$ -Glycerophosphate disodium salt solution were prepared, they had to be mixed together for crosslinking purposes. The prepared  $\beta$ -Glycerophosphate was added to the chitosan solutions (dropwise) at different concentrations ranging from 5mg/ml, 10mg/ml, 25mg/ml, 50mg/ml and 100mg/ml.

The mixtures were stirred for a minimum of 30 minutes. The prepared gel was left to degas for 3 hours at room temperature. Once the gel had degassed, the prepared chitosan/  $\beta$ -GP hydrogel was placed in tubes and the ends were covered with biofilm. This was done to provide them with cylindrical shape. The hydrogels were left at room temperature for 24 hours. The tubes were then placed at  $-80^{\circ}\text{C}$  as hydrogel will not crystallise at this low temperature. The samples were neutralised by 0.5M Sodium hydroxide (NaOH). The samples were individually soaked in NaOH. In order to make sure complete neutralization occurred, samples were placed against bright background to check whether it has darker mass in the center. Samples were left within NaOH for longer period if darker mass-like structure was present. The following five samples were prepared as shown in Table 1.

## Mechanical test

Compression test with various frequencies was carried out to determine the viscoelasticity behavior of hydrogels. During normal walking, the body's center of mass and vertical projection into spatial trajectory results in a sinusoidal pattern. This is due

to the shift in weight from one leg to another during normal walk [12]. For this reason, compression test in sinusoid waveform loading mode was carried out on all samples. The viscoelastic properties were characterised by the storage ( $E'$ ) and loss ( $E''$ ) moduli of a material. Storage modulus is the material's ability to

store energy for elastic recoil after stress is removed, representing elastic response. The loss modulus is the material's ability to dissipate energy, representing viscous response [13]. Polymer modulus is temperature and time dependent.

**Table 1:** Five different samples prepared with addition of Chitosan/Acetic acid to the beta/Glycerophosphate cross linker.

Sample	Chitosan/Acetic Acid	Beta-Glycerophosphate (mg/ml)	Chitosan Beta-Glycerophosphate (ml)
V	2g/ml CS/AA	0.01	0.02ml $\beta$ -GP
W	2g/ml CS/AA	0.02	0.04ml $\beta$ -GP
X	2g/ml CS/AA	0.05	0.10ml $\beta$ -GP
Y	2g/ml CS/AA	0.1	0.20ml $\beta$ -GP
Z	2g/ml CS/AA	0.2	0.40ml $\beta$ -GP

### Statistical analysis

One way ANOVA was carried out for this study. The null hypothesis ( $H_0$ ) for the calculated data is that there is no significant variance between the  $E'$  values of different values i.e.  $H_0: MV = MW = MX = MY = MZ$ , where MV is the mean value for  $E'$  calculated for sample V. The alpha level is 0.05 which is most commonly chosen. The alternative hypothesis is that there is at least one difference between the variance of mean for  $E'$  values of samples.

### Results and Discussion

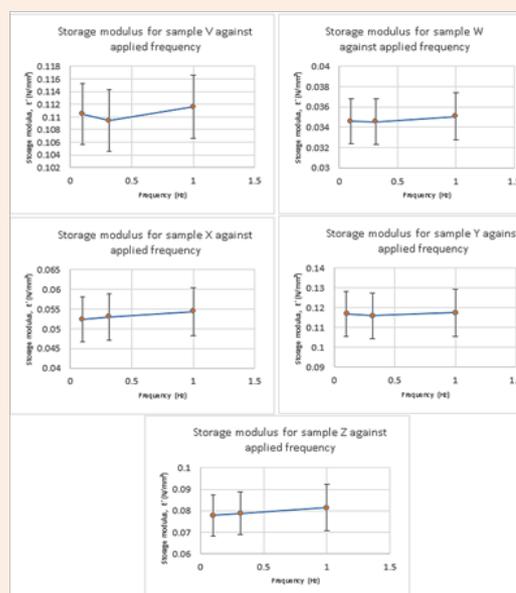
Mechanical analysis of five samples – V, W, X, Y and Z was carried out at three different sinusoid frequencies of 0.1Hz, 0.316 Hz and 1Hz. The reason for these chosen number for frequencies is that at the logarithmic scale, the midpoint for 0.1 and 1 was 0.316 instead of 0.55. The compression test was repeated three times for each sample. The test was conducted at room temperature as biological systems remain at a constant temperature. The storage and loss moduli obtained were converted to correct units with the use of height and diameter from each sample. The mean values of each frequency were used in the final plotting of the graph. The error bars on a graph were calculated using the standard deviation formula below:

$$\sigma = \sqrt{\frac{\sum (x_i - \bar{x})^2}{n - 1}}$$

In the equation,  $\sigma$  represents standard deviation;  $x_i$  represents sum of;  $x_i$  represents each value in data;  $\bar{x}$  represents the mean of values in data; n represents the number of value in data.

The conversion of raw data for individual sample was used to obtain the average of each repeat at a given frequency to plot the graphs for  $E'$  and  $E''$  against the applied frequencies. Storage modulus shows elastic component of material which is

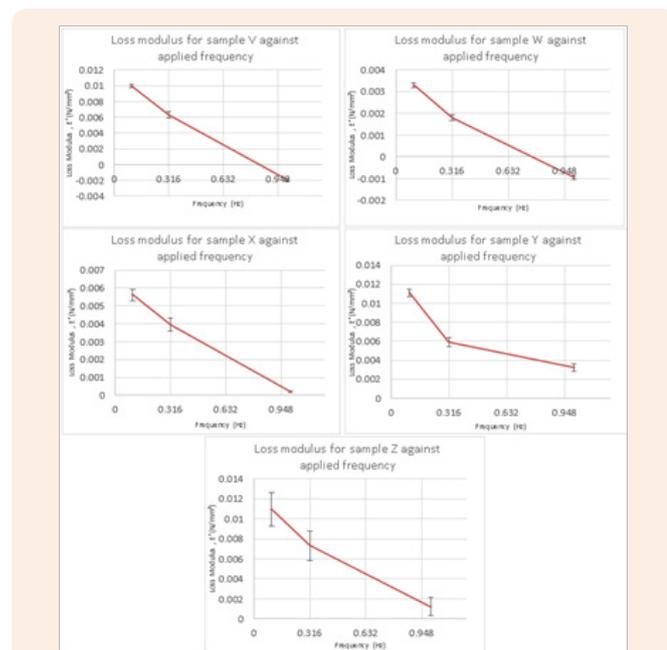
in phase with applied stress (Figures 1 & 2). The P value for the test is less than 0.05 which concludes the null hypothesis will be rejected. The null hypothesis states that there is no significance variance between the  $E'$  values of samples. Hence, the alternative hypothesis true as there is significant variance between the means for all samples.



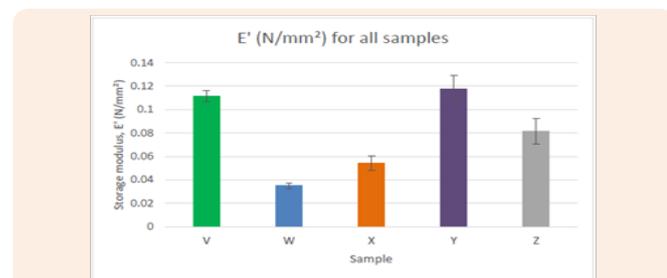
**Figure 1:** The individual graphs plotted for storage moduli ( $E'$ ) for each sample demonstrate that all the samples had viscoelastic properties. As the strain rate and frequencies are increased, the sample behaved more elastically. This is evident in the graphs as the storage modulus is increasing for all samples exhibiting elastic properties of the material.

The focus was on measurements carried out at 1Hz because articular cartilage experiences this frequency during walking. The

graph in Figure 2 displays the comparison of storage modulus for all samples at 1Hz. Sample Y had the highest value for storage modulus at 1Hz and sample W had the lowest. This was due to the composition of each sample. The graph below confirms that the concentration of  $\beta$ -Glycerophosphate in a chitosan hydrogel has positive effect on the performance of the scaffold by altering its mechanical properties. For all samples, the values are getting smaller as the strain rate is increased which demonstrates the material is behaving elastically (Figure 3).



**Figure 2:** The individual graphs plotted for loss moduli ( $E''$ ) for each sample demonstrate that all the samples had viscoelastic properties. The loss modulus is decreasing for all samples as the compression force is increased displaying that all samples have viscous properties. This is the significant characteristic of articular cartilage because its viscoelastic properties not only allow the tissue to withstand shock but also allow the tissue to diffuse minerals and nutrients during loading and unloading processes.

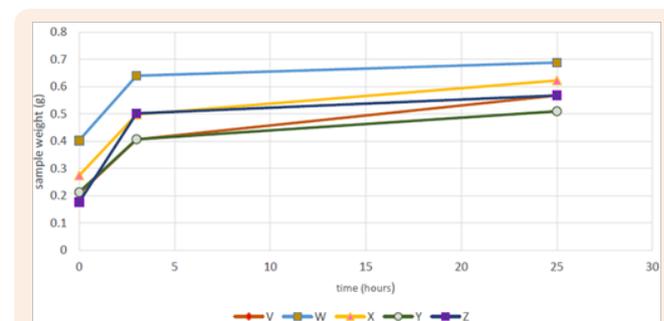


**Figure 3:** Comparison of storage modulus for all samples at 1Hz. Sample Y had the highest value for storage modulus. Sample Y consisted of 0.20mg/ml of  $\beta$ -Glycerophosphate whereas sample W which had the lowest value of storage modulus consisted of 0.04 mg/ml  $\beta$ -Glycerophosphate.

It is very important to test the pH of each sample as hydrogels are pH sensitive. The intention of this project was to apply the knowledge of tissue engineering to aid articular cartilage regeneration. If the biological tissue comes in contact with hydrogel of incorrect pH, it would have a significant impact as the cells would begin to denature and surrounding tissues would be damaged. All samples were very close to the physiological pH of 7.04. The gel had pH lower than 6 prior to being neutralised by NaOH. Sample V with 0.02ml of  $\beta$ -GP had the most suitable pH compare to other samples. It is possible to lower pH by rinsing samples with different concentration of NaOH, However, it is suggested not to leave the samples in NaOH for long period as it affects the viscosity of the sample [11,14].

Swelling test was carried out to check the swelling capacity of the chitosan hydrogels. Checking the swelling capacity of the hydrogel is very important especially if they are intended to be placed in physiological setting [15,16]. Also, this test shows how the hydrogel would behave in presence of body fluids as its properties and size would change. For any given hydrogel, it is essential for them to have swelling capability to allow nutrients to diffuse through [17,18]. Articular cartilage is surrounded by synovial fluid therefore it is important to see the behaviour of the formed hydrogel in the presence of fluid [19,20].

The samples were immersed in PBS (Phosphate Buffer Solution) as PBS has similar viscosity as body fluids (Figure 4). It can be observed that all samples demonstrated great swelling properties during the first 3 hours. Another swelling test carried out (Figure 5) where all the dried samples were placed in the incubator at 37°C for 48 hours prior to being immersed in PBS where the volume of each sample was measured between each time periods (Table 2).



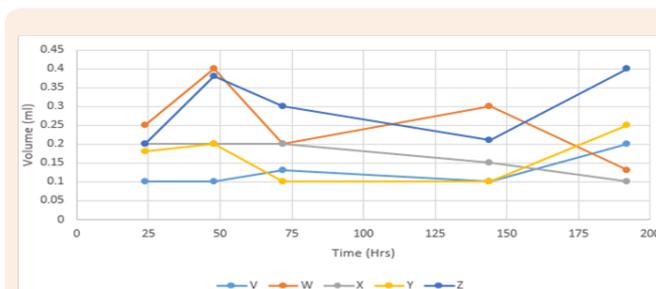
**Figure 4:** The steepest increase is observed for sample Z which consists of the highest concentration of  $\beta$ -Glycerophosphate – 0.40 ml. Sample V and Y overlap each other for the first 3-5 hours after being immersed in PBS. This demonstrates that the rate of hydrogen bonding formation is same for both the hydrogels for the first 3-4 hours.

Dried samples were immersed in PBS solution at physiological temperature of 37°C in an incubator. The volume was measured for all samples at 24, 48, 72, 144 and 192 hours as shown in Table 2. Sample X demonstrated poor swelling ability compared

to all the other samples (Figure 5). From 48 to 72 hours, sample W and Y showed poor swelling ability. Sample W and Y showed similar behaviour for first 72 hours. Sample Y remained at a constant volume from 72 hours till 144 hours. Samples V, Y and Z all increased after 144 hours whereas samples W and X both decreased after 144 hours. For some samples, the water uptake seemed to be dependent on the chitosan proportion as the water uptake decreased with higher concentration of  $\beta$ -GP. Samples V and W showed to be less viscous compared to the other samples as they both demonstrated poor swelling capabilities.

**Table 2:** Recorded volume displacement for each sample in swelling test 2.

Volume Displacement (ml)					
Samples	Time (Hours)				
	24	48	72	144	192
V	0.1	0.1	0.13	0.1	0.2
W	0.25	0.4	0.2	0.3	0.13
X	0.2	0.2	0.2	0.15	0.1
Y	0.18	0.2	0.1	0.1	0.25
Z	0.2	0.38	0.3	0.21	0.4



**Figure 5:** Graph displaying the weighed samples after being immersed in PBS solution for given time periods. Sample X demonstrated poor swelling ability compared to all the other samples. For some samples, the water uptake seemed to be dependent on the chitosan proportion as the water uptake decreased with higher concentration of  $\beta$ -GP. Samples V and W showed to be less viscous compared to the other samples as they both demonstrated poor swelling capabilities.

One of the variables affecting the volume is the amount of PBS added to each sample. For samples to achieve excellent swelling properties during the first 24 hours, more PBS should have been added to their beaker. Another limitation of the test was the accuracy of measuring the volume. The methodology for swelling test 2 was not precise as it did all measurements in ml or  $\text{cm}^3$ . The measuring units should have been more precise for accurate measurement. That would have also ruled out human error to a certain extent. Also, the test is only accurate for big samples whereas the samples for this study were too small for such a method to be used. There is some question about the reasons for the fluctuation in the samples' behaviour in the incubator; this may have caused the samples to shrink rather than swell once the

PBS was fully absorbed. Errors were expected in this test because it is not a precise measurement. The test was still carried out to see the behaviour of the hydrogels when immersed in fluid with similar density as biological fluid.

## Conclusion

Variations in storage moduli at 1Hs for all five samples with different loading of the cross-linker shows that cross-linking the hydrogel with 0.20 ml of  $\beta$ -GP improves its mechanical properties compared to other samples with different value of  $\beta$ -GP. Storage modulus for all samples showed their elastic properties. Loss modulus for all samples demonstrated their viscosity. Material has to be viscous in order to adhere to the defect site when placed in the articular cartilage. This is because articular cartilage undergoes constant pressure therefore, the material should have adhering properties. If a material has very high viscosity, it is not seen as an advantage, because it would prevent the flow of nutrients to the defect site for the healing process [21,22]. A drawback of very low value for loss modulus would mean poor adhering ability of the material which would prevent the scaffold fixating at the defect site [23-25]. This study shows that the hydrogels formed during the experiment have the potential to be used as scaffolds for articular cartilage. Samples Y and Z with 0.20ml and 0.40 ml of  $\beta$ -GP demonstrated good mechanical properties when they underwent compression test. The composition of cross-linker for both samples was 0.20ml and 0.40ml respectively. The samples' viscoelastic behaviour also demonstrates good mechanical properties and such properties make hydrogels suitable for articular cartilage repair growth.

The best composition for the hydrogel is for sample Y with 0.20ml  $\beta$ -GP cross-linker because it has the highest values for storage and loss modulus followed by sample V with  $\beta$ -GP concentration of 0.02ml. This is suitable for articular cartilage because the higher the values, the better the composition of hydrogel. Articular cartilage experiences 1 to 4 MPa of force and no synthetic material has been able to come close to withstanding such forces [26,27]. For the swelling test, each hydrogel sample interacted with the water molecules. This demonstrated that the hydrogel was able to form hydrogen bonds giving variable range porosity of the material. The water content in articular cartilage is what makes it resilient to applied forces. These pores demonstrate one of the important properties for a hydrogel as the nutrients diffuse through these pores for chondrocytes to facilitate articular cartilage repair [28-30].

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